
**Fibre Optic Splice Closure with
integrated organiser system**

1 General

1.1 The installation instruction describes the necessary steps to install the FOSC-400A4. The used optical fiber cables may consist of a loose tube, slotted core, central core or ribbon construction depending on the type of FOSC kit. Illustrated are the loose tube construction and fusion splicing protected by heat-shrinkable splice protectors.

1.2 The FOSC-400A4 kit is supplied with one splice tray organizer. One tray (S16) can accommodate up to 16 fiber splices, depending the type of tray. A second tray kit may be used (maximum 2 trays per closure).

1.3 All splice trays accommodate fusion splice protection types such as Raychem SMOUV-1120-serie and some types of trays (S12) most common types of mechanical splices. (GTE, FIBRLOK or other similar products).

1.4 FOSC-400A4 closure system has one

oval cable entry port which can handle 2 cables e.g. looped cable and four small circular ports.

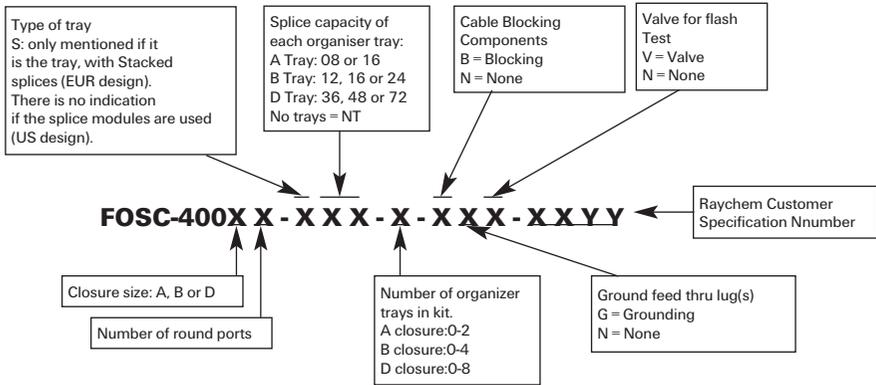
1.5 The seals may only be installed with hot air (hot-air temperature should be at least 350°C). An open flame is not allowed.

1.6 The FOSC-400A4 can be installed in direct buried, manholes or aerial locations.

1.7 The kit contents listed in this installation instruction reflect the standard contents. Alternative configurations are possible.

2 Product description

2.1 Product designation



Ex. FOSC-400A4-S08-2-NNN-S6007

- A4 A version with 4 round ports
- S08 Tray for up to 8 stacked splices
- 1 Closure is delivered with 1 tray
- NNN No blocking, pressure valve and grounding needed
- S6007 Customer control number

FOSC sizing information (dimensions in mm)

Raychem description	Total closure length	Outer dia closure		Max. fusion splice capacity	Cable diameter in			
		Min. (body)	Max. (body + clamp)		Circular port		Oval port	
				250µ fibers	Min. (*)	Max. (*)	Min. (**)	Max. (**)
FOSC-400A4	420	152	205	32	5	19	10	25
FOSC-400B2	540	152	205	96	5	32	10	25
FOSC-400B4	540	152	205	96	5	19	10	25
FOSC-400D5	710	240	285	576	5	32	10	25

(*) Cable diameter for 1 cable/port

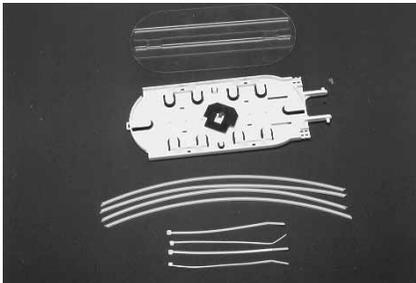
(**) Cable diameter for 2 cables/port

2.2 Content FOSC-400A4-XXX-1-NNN



- Dome
- Clamp
- Base with strength member connections and one tray assembly (see 2.3.1.)
- Loose tube storage sleeve
- Oval outlet seal kit (see 2.3.3.)
- Installation instruction
- Sealing ring

2.3 Examples of supplementary kits



2.3.1 Tray kit
FOSC-A-TRAY-SO8-1

- Tray for 8 splices
- Tray lid
- Tie-wraps
- 4 large transportation tubes (id=2,8 mm)
- Tray support wedge



2.3.2 Cable seal-kit
FOSC-A-CSEAL-1-NT

- Aluminium cable protection tape
 - Heat-shrinkable cable sleeve
 - Cleaning tissue
 - Abrasive strip
 - 1 Screw and 1 washer for the strength member attachment
- * Installation instruction*



2.3.3 Oval outlet cable seal kit
FOSC-A-CSEAL-2-NT

- Heat shrinkable sleeve
 - Branch-off clip
 - Aluminium cable protection tapes
 - Abrasive strip
 - Cleaning tissues
 - 2 Screws and 2 washers for the strength member attachment
- * Installation instruction*
- * Only included if the seal kits are ordered separately.



- 2.4.3 FOSC-A-SHIELD-CON-KIT
- Shield continuity wires (6 pcs)
 - Shield continuity connectors (5 pcs)

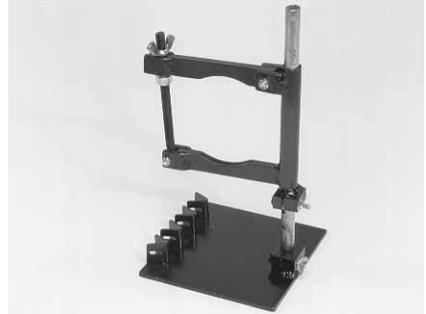
2.4.4 FOSC-A/B-VAULT-BAG
Flame retardant bag to cover closure for vault application.

- 2.3.4 Re-entry kit
- FOSC-D-O-RING-SEAL-KIT
- Desiccant
 - Sealing ring
 - Cleaning tissue

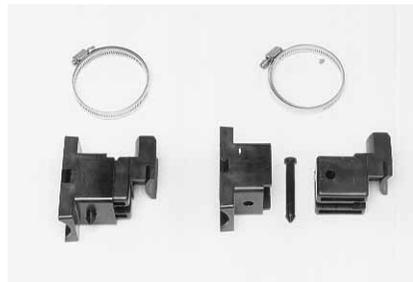
2.4 Accessory kits



- 2.4.1 FACC-HEAT-GUN-220V
Hot air gun CV 1981 (1460 Watt) and
Reflector PR 26.
Min. required hot-air temperature: 350°C.



- 2.4.5 FOSC-WORK-STAND
FOSC holder device



- 2.4.2 FOSC-A/B-POLE-MOUNT.
Mounting kit
Accessories for pole mounting or wall fixing.

3 General precautions

3.1 Do not use damaged sleeve nor trim heat-shrinkable sleeve before installation.

3.2 The FOSC-400A4 closures can be installed at temperatures between -1°C and $+45^{\circ}\text{C}$.

3.3 Generators used should have enough capacity for the hot air gun utilisation.

Optical fiber infrastructure network elements may contain end of optical fiber attached to the optical output when the device is operational. Laser radiation can seriously damage your eyesight. Please follow your local safety guidelines.

4 Cable installation in oval outlet



4.1 Loosen the clamp. Push the lever down to release the locking tab. Open the clamp lever and release the clamp using the lever legs. Remove the clamp, dome and sealing ring and store carefully for later use.



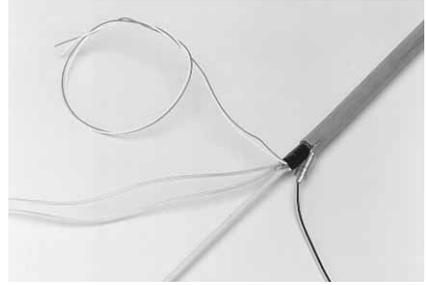
4.2 Install the FOSC in the FOSC-STAND and open the oval port for cable entry by cutting the port at the ridge with a hacksaw. Deburr the inner edge of the port opening with abrasive strip.



4.3 Remove any dirt, mud or other contaminants from the cable sheath for approximately 2 meters with a clean cloth. Take the oval cable seal and slide it over the cables. The non-coated edge of the sleeve and the arrows should be pointed to the base of the closure.

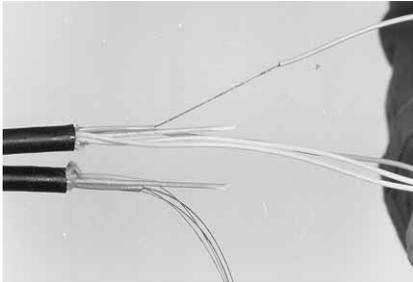


4.4 Slide the cables through the opened oval port. Prepare cables as described in section 5 (cable preparation).

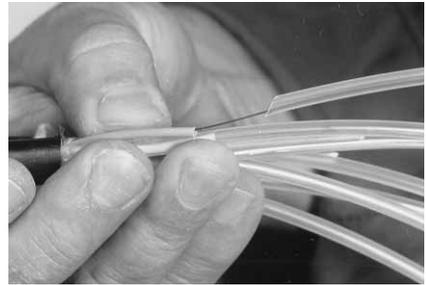


5.2 Order the FOSC-A-SHIELD-CON-KIT if a shield continuity is required. Cut cable sheath axially for 25 mm from cable ring cut. Crimp shield clip on cable sheath with pair of pliers. Protect the clip with self adhering tape.

5 Cable preparation

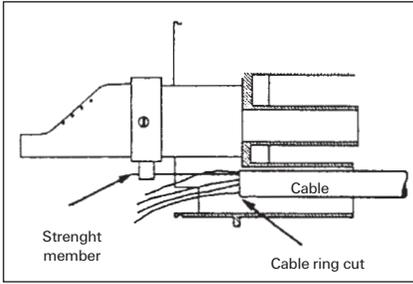


5.1 Remove the cable sheath (and shield if present) over a length as required by locally approved practice (e.g. 1,2 meters). 1.1 m is the maximum allowed length if the ribbon (4R4) or high capacity trays (S16) are used. Clean filling compound from fiber tubes and cut central strength member at a distance of 75 mm from outer jacket.

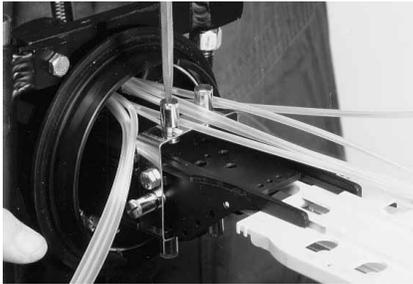


5.3 Cut the loose tube, at a distance of 35 mm from the cable ring cut and remove and degrease fiber bundle. Select a transportation tube which fits over the loose tube. Slip transportation tube over fibers and the loose tube.

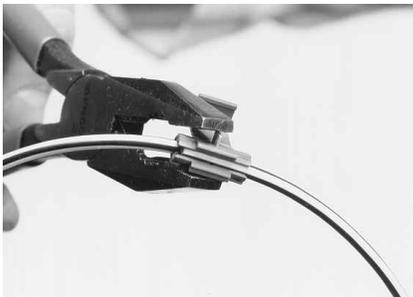
Note: for slotted core cable: use an appropriate kit which converts the slotted cable construction into a loose tube construction.



5.4 Align cable ring cuts with edge of base.



5.5 Install the screw and washer into the strength member fixation device. Slide the cable strength member under the washer and tighten the screw. Cut the excess length of the cable strength member.

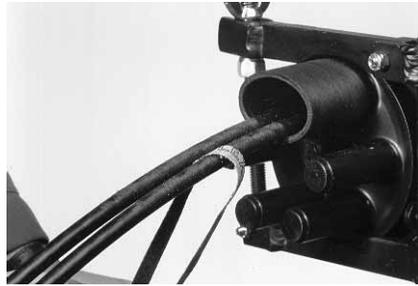


5.6 If required, connect shield continuity wire of both cables with shield continuity clip. Talk pairs, if present, will be connected together according to the local procedures.

6 Sealing of oval outlet



6.1 Thoroughly clean oval port and cable sheath with the cleaning tissue over a distance of 100 mm from the edge of the port.



6.2 Abrade oval port and cable sheath circumferentially on the cleaned area with the abrasive strip. Remove any abraded material with a clean cloth.



6.3 Place oval seal over the oval port and cable. Mark the sleeve length onto the cable.



6.4 Match the blue line of the aluminium cable protection foil with the marks on the cables. Wrap aluminium cable protection foil around cable.



6.5 Slide the oval cable seal over the oval port. Install the branch-off clip. Check that the heat-shrinkable sleeve butts up against the FOSC-base and the branch-off clip is completely inserted. Tape the two cables together.



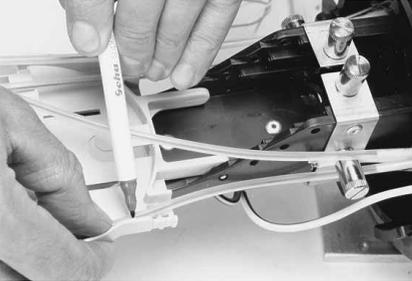
6.6 Shrink the oval cable seal on the FOSC-base side with the recommended hot air gun device with reflector. Shrink sleeve until the green thermo-indicating paint is converted to black. (Make sure the hot-air temperature is at least 350°C).
(If a FACC-HEAT-GUN-220V is used, set position on scale 10).



6.7 Shrink down the end of the sleeve on the cable side. Heat until the sleeve shrinks down on the cables and take care that the green thermo-indicating paint is converted to black. Postheat the clip on both sides till the adhesive shows a proper flow on the clip between the two cables.
Wait until the sleeve is cool to the touch before moving the cables.

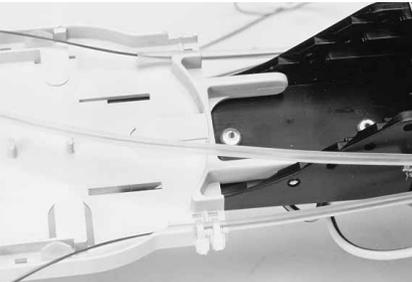
7 Organization of the fibers

7.1 If a FOSC-A-TRAY-S08-1 is used. Tray for up to 8 splices



7.1.1 Each splice tray accommodates 8 fiber splices maximum and each side of the tray holds a maximum of 4 big transportation tubes.

Position the transportation tubes on bottom tray and align the tubes along the tray. Place a mark on each tube on tray side at 15 mm from tray edge.

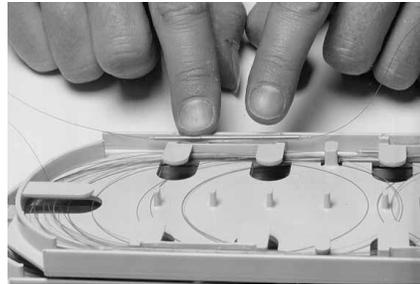


7.1.2 Carefully cut the transportation tubes at the mark and secure to splice tray with two tie wraps. The transportation tube may not be in contact with fibers stored in the organizer.

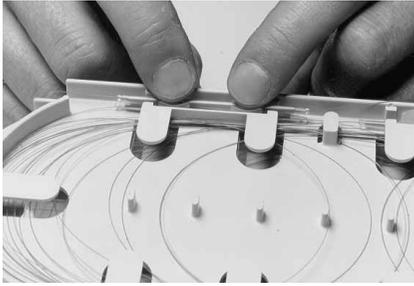
Splicing and fiber storage

7.1.3 Position the FOSC-400A4 by the splicing machine in a convenient location, and secure the closure.

7.1.4 Slide the heat-shrinkable splice protection over one fiber and fuse fibers according to local recommendations and procedures. After the fusion splice is made, install the heat-shrinkable splice protection (e.g. SMOUV) with appropriate heating source. Allow the splice protection to cool down to ambient temperature.



7.1.5 After each splice is made, the splice should be stored in the splice holder. Do not deform the splice protector during insertion. The fiber slack should be coiled into the tray.

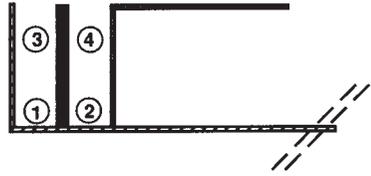


7.1.6 For 8 fiber capacity tray, two fusion protection sleeves should be installed on top of one another in one splice holder.



7.1.7 Upon completion of splicing, install the clear protective cover on the tray.

**7.2 If a FOSC-A-TRAY-S16-1 is used.
Tray for up to 16 short fusion splice
protectors**



7.2.1 The tray organizer has 4 positions to store splice protectors. Each position can hold maximum 4 fusion splice protectors of type SMOUV-1 120-02 (length = 45 mm, installed outer diameter is 2,4 mm) or equivalent. **Make sure the cable has been stripped to a maximum length of 1.1 m.**

7.2.2 After each splice is made, the splice should be stored as indicated on the drawing (see 7.2.1.). First protector in position 1, the second in position 2. Continue for other fibers. Fiber n°5 will be in position 1 of next location. Coil the excess length of fiber each time you have positioned the splice protector.

7.3 If a FOSC-A-TRAY-4R4-1 is used.

Tray for up to 4 ribbons of 4 fibers

7.3.1 The tray organizer has 4 locations in which spliced ribbon fiber (max. 2 fibers per ribbon) can be held. The base of the ribbon closure has ribbon fiber guiding clips which allow the ribbon to be directed to the organizer tray without touching the brackets of the strength member. Use the appropriate splice protection for ribbon construction (length = 40 mm) e.g. fiber protection sleeve FPS-5 Sumitomo, Fujikura FP-5 or equivalent. Make sure the ribbon cable has been stripped over a maximum length of 1.1 m. Guide the ribbon fibers through the fiber guiding clips and close the clips. Make sure the ribbons are not squeezed off while closing the clips.

7.3.2 Group max. 6 ribbons per tray and slide the transportation tube over the ribbons (max. 3 ribbons/tube). Identify the group of fibers per cable.

7.3.3 Carefully secure the transportation tube to the splice tray and secure with two tie-wraps per tray entrance. Temporarily store the ribbons into the tray. Proceed for all groups of ribbons.

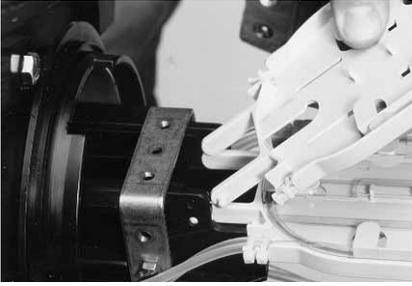
7.3.4 Use appropriate fusion splice protector and slide it over one ribbon fiber. Splice and install splice protector according to the local procedure.

7.3.5 After cooling, the splice protector should be stored in the splice holder. The ribbon slack should be coiled into the tray. To minimize the torsion of the ribbon after coiling it into the tray, it is recommended to precoil the ribbon before splicing. Two complete turns is the maximum.

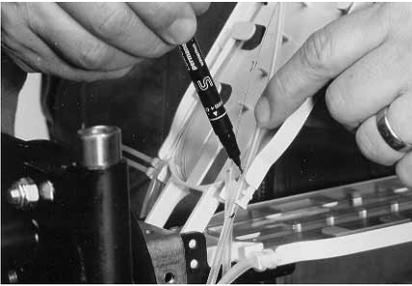
7.3.6 If, due to torsion, the minimum bending radius of 38 mm can not be maintained, rotate the splice protector such that the torted length of the ribbon will be in the straight part of the organizer tray.

7.3.7 Proceed as from 7.1.3.

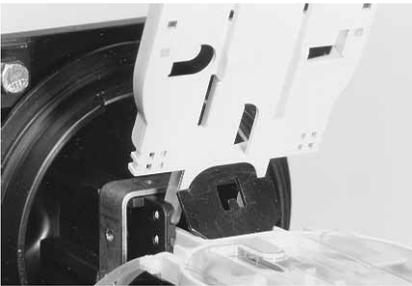
8 Tray kit



8.1 If additional trays are to be used, align the tray pins with the holes on base bracket. Squeeze tray pins and slip tray into bracket.

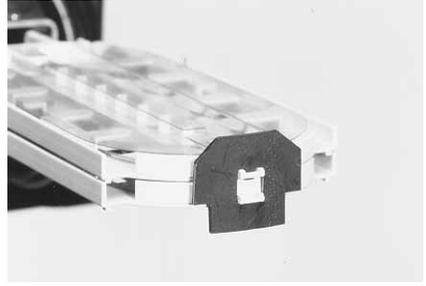


8.2 Proceed for fiber splicing as described from point 7. However, provide enough slack on transportation tube such that no severe bending or kinking of tube may occur during hinging.



8.3 Use tray wedge to keep the tray in upward position.

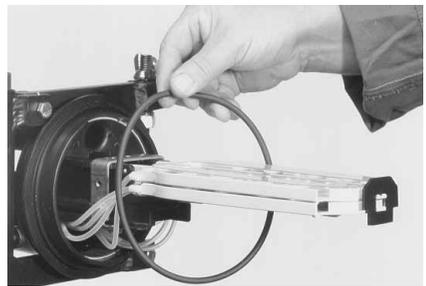
9 Dome installation



9.1 Lock the two trays together with the tray wedge.



9.2 Open and remove the desiccant bag from its package and place the desiccant bag on the upper tray. Secure the desiccant bag onto the trays with tape.

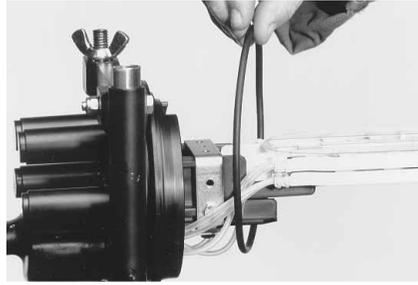


9.3 Ensure seal areas and sealing ring are clean and sealing ring is in place at the base.

Important.
Make sure the sealing ring is well positioned.



9.4 Place the dome carefully over the trays onto the base. Put the clamp around the base/dome interface. Close the clamp.

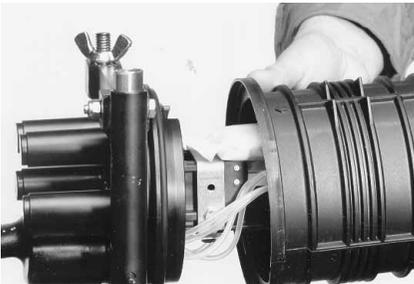


10.3 Remove gently the sealing ring. Keep the sealing ring and seal area of the closure free of dirt (if needed rinse with clear water).

10 Re-entry



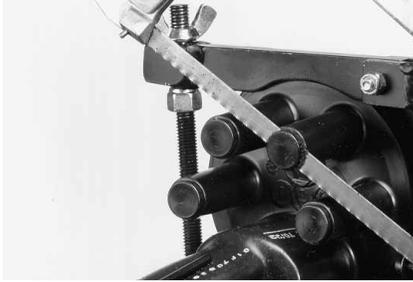
10.1 Remove the clamp.



10.2 Remove carefully the dome avoiding damaging the sealing ring and fiber management.

10.4 The dome may be reinstalled by following the procedure as described in section 9. Replace the 75 grams of desiccant. **The sealing ring has also to be replaced if damaged.** A new sealing ring and 75 gram of desiccant can be ordered: FOSC-A/B-O-RING-SEAL-KIT.

11 Cable installation in circular outlet



11.1 Open the port for cable entry by cutting the port at the ridge with a hacksaw. Deburr the inner edge of the port opening with abrasive strip.

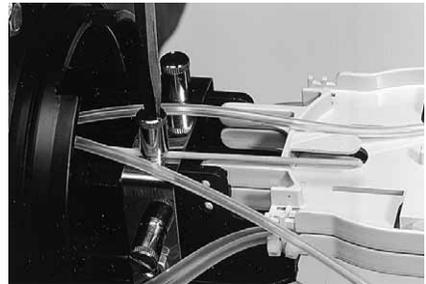


11.2 Remove any dirt, mud or other contaminants from the cable sheath for approximately 2 meters with a clean cloth. Take the cable seal sleeve from the kit FOSC-A-CSEAL-1-NT and slide it over the cable. The non-coated edge of the sleeve and the arrows should be pointed to the base of the closure.

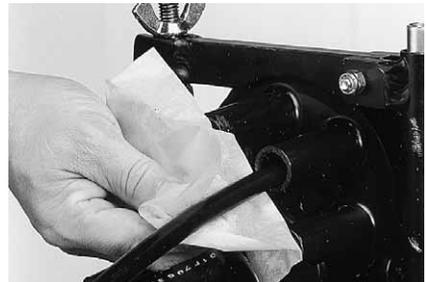
11.3 Prepare the cable as outlined in section 5 "Cable preparation".



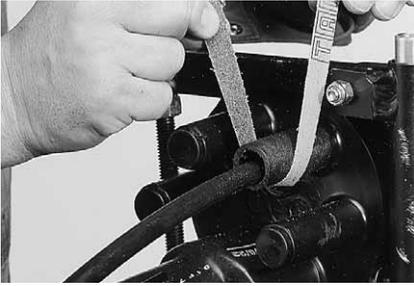
11.4 Slide the prepared cable through the opened entry port and install the transportation tubes described in section 5.



11.5 Install the screw and the washer into the strength member fixation device. Slide the cable strength member under the washer and tighten the screw. Cut away the excess length of the strength member.



11.6 Thoroughly clean port and cable sheath with the cleaning tissue over a distance of 100 mm from the edge of the port.



11.7 Abrade port and cable sheath circumferentially on the cleaned area with the abrasive strip. Remove any abraded material with a clean cloth.



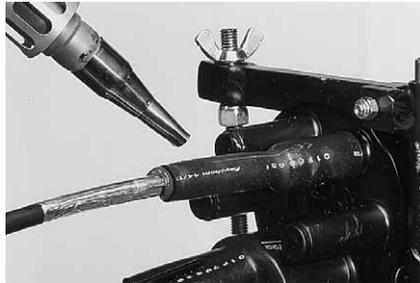
11.8 Place cable seal over the drop outlet of FOSC base. When cable seal butts against the base, mark the sleeve length on cable sheath.



11.9 Match the blue line of the aluminium cable protection foil with the marks on the cables. Wrap the aluminium cable protection foil around cable.



11.10 Slide the cable seal over the port. Shrink the cable sleeve on the base side with the recommended hot air gun device. Use the reflector to ensure heat distribution around the outlet. Shrink sleeve until the green thermo-indicating paint is converted to black. Note: setting thermogun: FACC-HEAT-GUN-220V in position 10. Minimum hot air temperature should be 350°C.



11.11 Shrink down the end of the sleeve on the cable side. Heat till the sleeve shrinks down onto the cable and the green thermo-indicating paint is converted to black. A ring of red adhesive should be visible at the cable on the end of the sleeve.

11.12

Wait until the sleeve is cool to the touch before moving the cables.

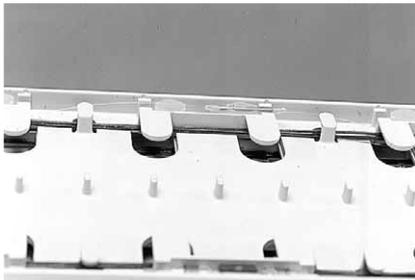
11.13 After completion of splicing (section 7), re-install the dome and the sealing ring (see section 9).

12 Additional cable installation

12.1 For each added cable use a FOSC-A-CSEAL-1-NT. Proceed for each cable as outlined in section 11.

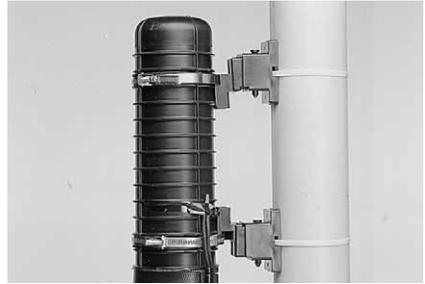
12.2 After completion of splicing (section 7), re-install the dome and the sealing ring.

13 Other capabilities of splice holder



13.1 Short splices (e.g. Raychem SMOUV 1120-02 and -03).

14 Mounting kit



14.1 Position the two dome mounting brackets on the dome of FOSC-A/B-POLE-MOUNT. Clamp the brackets into the pole mounting brackets and secure it with the locking pin.

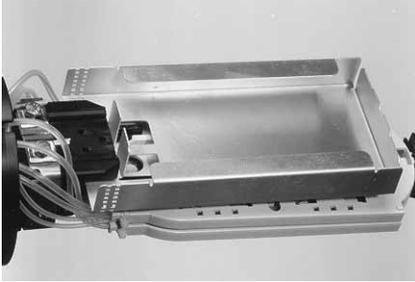
15 Loose tube storage sleeve

15.1 Detach the organizer tray from the FOSC base by squeezing the tray pins and slip the tray out of the bracket.



15.2 Insert the unused buffer tubes into the loose tube storage sleeve. Use tie wraps to secure the storage sleeve.

16 Storage of ribbon or bear fiber



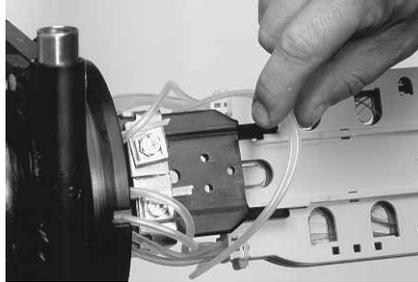
16.1 Slide the FOSC-A-BASKET onto the tray support and secure with screw. Coil the ribbon fiber or bear fiber (e.g. central core cable) with the basket and secure.

17 Intertray jumpers

17.1 When it is necessary to splice fibers that are placed on different splice organizer trays an intertray jumper may be used to route one or more fibers to the desired tray.

17.2 Secure one end of intertray transportation tube to the splice tray and secure with two tie-wraps.

17.3 Define the length of intertray jumper tube and mark. Proceed in the same way as per point 7.



17.4 Route the fibers in the jumper tube.

17.5 Carefully bend the intertray jumper tube to the appropriate tray and secure to the splice tray with two tie-wraps.

17.6 The fibers may now be spliced or stored.

Tyco Electronics Raychem NV

Diestsesteenweg 692

B-3010 Kessel-Lo, Belgium

Tel.: 32-16-351 011

Fax: 32-16-351 697

www.tycoelectronics.com

www.telecomosp.com

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